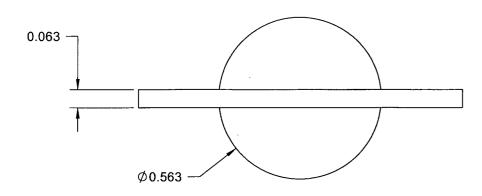
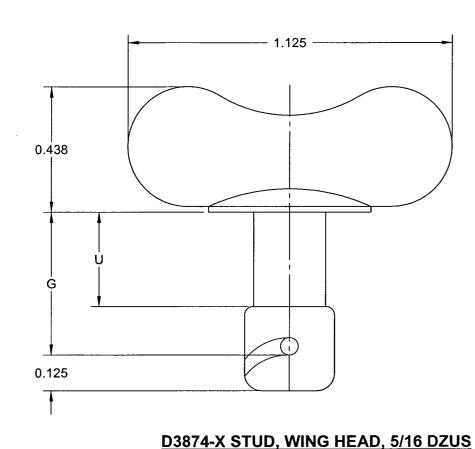
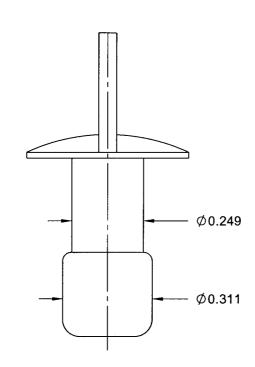
SPECIFICATION CONTROL DRAWING



PART NUMBER	DFCI SOLUTIONS INC. P/N	DIM G	DIM U	FOR MATERIAL THICKNESS	WEIGHT (LB. EA.)
D3974-11	2501-W20-11-Z3CT	0.410	0.250	0.081 - 0.110	0.01404
D3974-14	2501-W20-14-Z3CT	0.440	0.250	0.111 - 0.140	0.01457
D3974-17	2501-W20-17-Z3CT	0.470	0.290	0.141 - 0.170	0.01509
D3974-20	2501-W20-20-Z3CT	0.500	0.330	0.171 - 0.200	0.01548
D3974-23	2501-W20-23-Z3CT	0.530	0.370	0.201 - 0.230	0.01614
D3974-26	2501-W20-26-Z3CT	0.560	0.370	0.231 - 0.260	0.01667







NOTES:	
ALMATERIAL: DECLEOLLITIONS INC. (DZUS) 2504 W20 STUD TVDE 2	

1) MATERIAL: DFCI SOLUTIONS INC (DZUS) 2501-W20 STUD TYPE 3
HARDENED CARBON STEEL STUDS, CARBON STEEL WINGS
35 LB CLAMPING TENSION

2) FINISH: "-Z3CT" DENOTES ZINC TRIVALENT CLEAR PER ASTM B-633 TYPE III.

6) IDENTIFICATION: NONE 7) WEIGHT: N/A

2) I INOT2301 DENOTED ZINO INVALENT CLEART EN AOTHI D-033 FT E III
"-C3Y" (CADMIUM YELLOW) OR "-C3C" (CADMIUM CLEAR) OR "-Z3YT" (ZINC YELLOW) ALSO ACCEPTABLE
3) TOLERANCES: ALL DIMS SHOWN FOR REFERENCE ONLY
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) RREAK SHARP EDGES: N/A

DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. **CHECKED** REV. A D3974 MFG. APPR. SHEET 1 OF TITLE **APPROVED** STUD, WING HEAD, 5/16 DZUS NTS DE APPR. COPYRIGHT © 2009 BY DART AEROSPACE LTD

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DESIGN

NEW ISSUE